



Dart Aerospace Ltd.
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Canada

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D3065-5

Job Sheet 182481



Part No: D3065-5

Job Qty: 100 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM
IPP Rev:E Now manufactured with 6061-T6 06-05-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Waterjet		SC 18/09/17
100	Waterjet	100 pcs	8/27/18	8/27/18	0.02	9.22	Waterjet1		SC 18/09/17 DAS
120	QC	100 pcs	8/27/18	8/27/18	0.00	0.00	QC8		SEP 27 2018 68
130	HandFinish	100 pcs	8/27/18	8/27/18	0.00	2.26	HandFinish1		D.R 18/09/28
140	QC	100 pcs	8/27/18	8/27/18	0.00	0.00	QC7-1		38
150	Packaging	100 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3		11/21 9-89
160	QC21-SA	100 Ea	8/27/18	8/27/18	0.00	0.00	QC21		21 OCT 11 2018

Part Op 100 - 1-Cut as per Dwg
Descriptions: 150 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	82.5000 sf (.825 ea) 66	90-Start up Operation	5099480

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	83	264	0

DART
AEROSPACE

Container No: S113890



Part: D3065-5

Job No: 182481

Serial No/Batch: S113890

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/26/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Log	16.458inches $\pm$ 0.010	16.468 16.448	16,460	
2	Step Log	15.750inches $\pm$ 0.005	15.755 15.745	15,750	
3	Step Log	2.250inches $\pm$ 0.005	2.255 2.245	2,251	
4	Step Log	3.460inches $\pm$ 0.005	3.465 3.455	3,462	
5	Step Log	0.865inches $\pm$ 0.005	0.870 0.860	0,864	
6	Step Log	6.020inches $\pm$ 0.005	6.025 6.015	6,020	
7	Step Log	1.205inches $\pm$ 0.005	1.210 1.200	1,207	
8	Step Log	3.484inches $\pm$ 0.005	3.489 3.479	3,485	
9	Step Log	0.871inches $\pm$ 0.005	0.876 0.866	0,870	
10	Step Log	8.325inches $\pm$ 0.010	8.335 8.315	8,325	
11	Step Log	0.551inches $\pm$ 0.010	0.561 0.541	0,550	
12	Step Log	0.213inches + 0.005 - 0.000	0.218 0.213	0,215	
13	Step Log	0.128inches + 0.005 - 0.000	0.133 0.128	0,130	

Plex 8/24/18 1:35 PM Dart.Gagnon.Michelle